

Intermediate Metric Die Chart

Sleeve and Swaging Die Requirements for Intermediate Sizes of Metric Wire Rope							
S-505 Stock No.	S-505 Sleeve Size	Metric Wire Rope Size (mm)	Standard Round Dies				Maximum After Swage Dimension (in)
			1st Stage Die		2nd Stage Die		
			Die No.	Die Description	Die No.	Die Description	
1041143	1/2	12	1190881	5 x 7 Double Cavity	—		.990
1041223	7/8	20	1190901	5 x 7 Double Cavity	—		1.620
1041241	1	24	1190921	5 x 7 Double Cavity	—		1.880
1041321	1-1/2	36	1192649	5 x 7	1190941	5 x 7	2.630
1041349	1-3/4	40	1192685	5 x 7	1190961	5 x 7	2.950
1041367	2	48	1192729	5 x 7	1190971	5 x 7	3.460
1041401	2-1/2	60	1192809	5 x 7	1190981	5 x 7	4.370
1041401	2-1/2	60	1191061	6 x 12	1190991	6 x 12	4.370
1041487	3	72	1193201	6 x 12	1191001	6 x 12	4.810
1041483	3-1/2	80	1193247	6 x 12	1191101	6 x 12	5.450
1041483	3-1/2	84	1193247	6 x 12	1191121	6 x 12	5.550

QUIC-PASS® system not available for these metric rope sizes. Note: Fittings designed only to be used on exact sizes listed.